



440/400 B/RB Parts

Head Upgrades
See Page 25
CNC Porting
See Page 13

Must Have Cam Specs
When Ordering

440-1K Max Wedge Aluminum ICH Kit Includes:

Part # 440-H1-1K

440-1AS Head Assembly	400 or 440-2 or -3 Manifold	440-10 External Oil Kit	
440-7 or 8 Valve Covers	440-11 Rocker Shaft Stud Kit	440-4 HS/ T&D Rocker Assembly (1.5 / 1.6 Ratio)	
400 or 440-6 Valley Cover	440-9K Push Rod Kit		
440-33 Complete Fel-Pro Gasket Kit	Shaft Clamps		
440-1K IS PURCHASED COMPLETE, FREE MANLEY HEAD BOLTS ARE FURNISHED			7,049.00
T & D Upgrade			467.00
Upgrade to Jesel Rocker System (1.5 or 1.6 Ratio) (Includes Machining of Rocker Stands)			950.00

440-SRK Aluminum Street Replacement ICH Kit Includes:

Part # 440-H1-SRK

440-H1-SRAS Head Assembly, 440-9K Push Rods, 440-R4-10 Oil Kit, 440-H3-16 Head Bolts, Valley Plate, HS/ T&D Rocker Assembly	5,019.00
Upgrade to CNC Port Match to Maxx Wedge Opening	300.00
Upgrade to T & D Needle Bearing Single Shaft Rocker Arms	731.00

572-13K Aluminum ICH Kit Includes:

Part # 572-H1-13K

572-H1-13AS Assembled Heads	Full 100% CNC Ported (365 or 385cc)	440-2, -3, or -3X Manifold (-3x is \$110 upgrade)	(2.350 tit Intake Valve upgrade \$910.00)
440-V5-6R Valley Cover Plate	440-V2-7S or 8S Valve Covers	2.300 X 1.88 Stainless Valves	
Intake/Exhaust Gaskets	Jesel Rocker Kit (1.55 or 1.7)	External Oil Lines Part #454	10,710.00

600-13XK Aluminum ICH Kit Includes:

Part# 600-H1-13XK

600-13X Assembled Heads	Full 100% CNC Ported	440-3X Manifold	Titanium Valves
440-6R Valley Cover Plate	Spray Bar Sheet Metal Valve Covers	External Oil Lines Part #454	
Intake/Exhaust Gaskets	Jesel Rocker Kit	2.200 Valve Springs	12,476.00

440/400 Wedge Parts

Bolts

440-H3-16ARP	Head Bolt Set ARP Torqued at 70 Ft. Lbs.	120.00
440-H3-16	Head Bolt Set, Manley 20% Stronger Torqued at 70 Ft. Lbs.	70.00
440-H4-1712	Head Studs, Nuts, & Washer Kit - ARP (440-SR, 440-1, 572-13) (12 Point) Torqued at 70 Ft. Lbs.	295.00
440-H4-1812	Head Studs, Nuts, & Washer Kit - ARP (600-13X) (12 Point) Torqued at 70 Ft. Lbs.	295.00
440-H4-35	ARP Conversion (4 Long Studs to Convert Stock Heads to Fit 440-1, -SR, & EZ Heads)	32.00
400-I4-36	Intake Bolt for 400 Wedge Engines	32.00
440-I4-36	Intake Bolt for 440 Wedge Engines	32.00

Heads – Bare & Assembled

440-H1-1 Bare	Max Wedge Aluminum Heads, 75cc Chamber Volume, 310cc Int Port Volume	2,952.00
440-H1-1AS	Assembled Max Wedge Aluminum Heads Complete with up to .650 Roller Springs	3,302.00
572-H1-13	Bare Indy Alum Heads for 4.500 Bore (Must have valve job & porting to run)	5,098.00
572-H1-13AS	Assembled 572-13 Heads with .800 Roller Springs, CNC Ported 365 or 385cc	6,878.00
600-H1-13X	Bare Indy Alum Heads for 4.563 Bore (CNC PORTED)	5,884.00
600-H1-13XAS	Assembled 600-13X Heads with .850 Roller Springs CNC Ported 425cc (Titanium Valves)	8,141.00
440-H1-SR	Bare Replacement Aluminum Heads 75cc Chamber Volume, 265cc Int Port Volume	2,952.00
440-H1-SRAS	Assembled Replacement Aluminum Heads Complete with up to .650 Roller Springs	3,302.00

Main Caps

440-M2-34	Main Caps (5) Aluminum with ARP Studs for B or RB Block (440-34 and 440-35 Require Line Boring)	540.00
440-M2-35	Main Caps (5) Aluminum with ARP Studs for RB Block with 3 Center Side Bolts (Mega Block)	650.00

Manifolds

400-I4-2	Manifold 4150 Single Four, Single Plane	6.50" Tall	899.00
440-I4-2	Manifold 4150 Single Four, Single Plane	6.75" Tall	899.00
440-I4-2A	Riser 4150 to 4500 Dominator	2.00" Tall	120.00
440-I4-2B	Throttle Cable Bracket (Only) Fits 440-2, 440-3, 440-3X		59.00
440-I4-2D	Manifold 4150 or Quadra Jet Dual Plane	5.25" Tall	1,040.00
400-I4-3	Manifold 4500 Single Four, Single Plane	6.50" Tall	899.00
440-I4-3	Manifold 4500 Single Four, Single Plane	6.75" Tall	899.00
440-I4-3X	Manifold 4500 Hi-Rise Single Four, Single Plane	7.625" Tall	1,010.00
400-I4-15	Tunnel Ram Manifold w/ choice of 3 Tops	10.00" Tall	1,400.00
440-I4-15	Tunnel Ram Manifold w/ choice of 3 Tops	9.40" Tall	1,400.00
440-I4-15S	Tunnel Ram Plenum Spacer (Install Between Manifold and Manifold Top)	0.50" Tall	275.00
440-I4-15T	Tunnel Ram Top (Choice of 2X4150, 2X4500, or Fuel Injection Top)		370.00
440-I4-15L	Tunnel Ram Linkage Kit Enderle		185.00
400-I4-20	Blower Manifold Aluminum	6.00" Tall*	1,600.00
440-I4-20	Blower Manifold Aluminum	6.00" Tall*	1,600.00
440-I4-25	Cross Ram Indy Max Wedge (Complete Intake with choice of top) 7.90" Tall*		1,450.00
440-I4-25L	In-Line Cross Ram Linkage with Throttle Bracket and Return Spring (Fits 440-25 In-Line Manifold)		175.00
440-I4-25T	Cross Ram Top (Choice of Inline AFB or Holley, Offset AFB or Holley, or 3 2 bbl)		370.00
440-I4-25S	½" Cross Ram Shear Plate Sold Individually (Holley Schwys or AFB Inline)		109.00
440-I4-25STF	Plastic Stuffers for Cross Ram Intake Includes Hardware		175.00
400-I4-26	End Rail Spacers for 400 Block 440-SR		50.00
440-I4-26	End Rail Spacers 440-SR		50.00
400-I4-30	Intake w/ Fuel Rails E.F.I. 400 (Not Plumbed) (Single Plane Maxx Wedge Port) Choose 400-2 or -3 Add for Tunnel Ram		1,400.00
440-I4-30	Intake w/ Fuel Rails E.F.I. 440 (Not Plumbed) (Single Plane Maxx Wedge Port) Choose 440-2 or -3 Add for 440-3X and Tunnel Ram		1,400.00

Misc. Parts and Drives

440-T1-22	Timing Chain Cover Aluminum (Must use pump spacers)	155.00
440-W1-22S	Water Pump Spacers for Stock Pump with 440-22 (1/4" Wide) Aluminum	34.00
440-W1-24	Water Pump Reverse Flow Conversion Plate Only SB Chevy Water Pump Only	185.00
440-W1-24K	Reverse Flow Kit (440-24, 2 Plate Fittings Pump Fitting, Std SB Chevy 35GPM Meziere Pump)	595.00
440-W1-25M	Water Manifold- Inlet or outlet when using solid block (Mounts to motor plates)	295.00
440-V1-451	Valve Guides: Bronze Replacement Guides for Indy Cylinder Heads	18.00

Push Rods

440-P5-9	Finished Push Rods (Set of 16)	420.00
440-P5-9K	Unfinished Push Rods (One Loose End, Set of 16)	220.00
440-P5-9T	Finished Push Rods (3/8-7/16 Double Tapper-.165 Wall- B/B or B/C)	(Straight wall \$550) 725.00
ALL-T2-380	Push Rod Checker (Wedge)	25.00

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